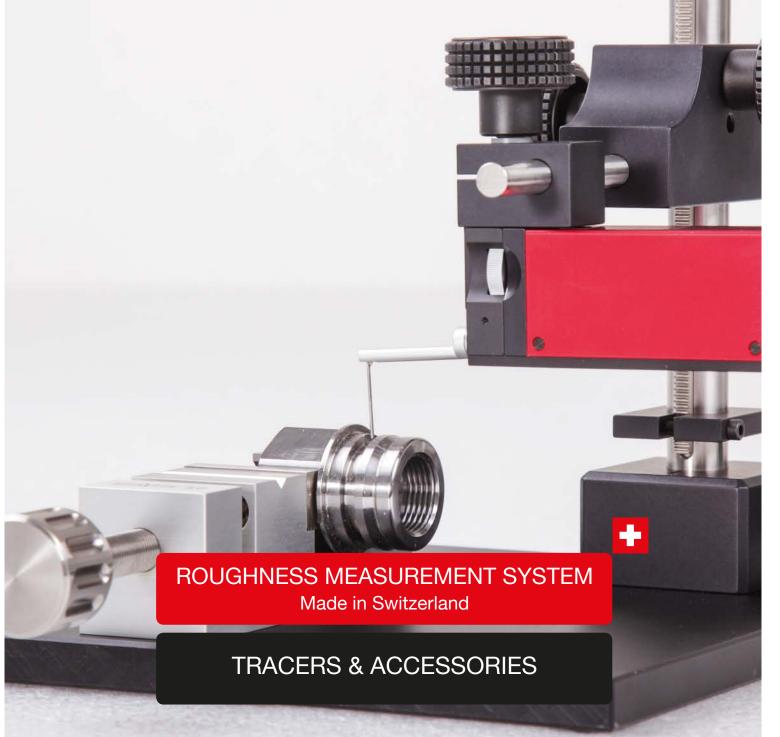


# THE CONCEPT

Roughness measurement quick. simple. flexible.



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# DIAVITE AG Your partner

Tactile and optical roughness measuring instruments have been manufactured by DIAVITE AG for over 64 years. We are ideally located with our headquarters in Bülach very close to Zurich Airport. With currently 8 employees, we produce the highest quality for your needs in workshops and measuring rooms. We are your specialists when it comes to roughness measurement.

More than 800 business partners support the sale of our products while providing quality customer service. Our distribution network is constantly expanding in many countries around the globe. Some of our partners also have their own local warehouses.

The production of special equipment is part of our company philosophy. These customised applications are developed together with our customers. Needless to say, we also offer professional aftersales service for all our products. Even with older roughness meters and tracers, a maintenance or repair is often possible.

# TRACER WITHOUT SKID

# ONLY WITH MOTOR UNIT VHF





#### 1 BORE TRACER WITHOUT SKID **BZFH**

Smallest bore: Ø 1.5 mm Maximum

measuring depth: 15 mm

Gear tooth flanks: from module 0.75

#### **2 BORE TRACER** WITHOUT SKID BZFH-06

Smallest bore: Ø 0.8 mm

Maximum

measuring depth: 15 mm

Gear tooth flanks: from module 0.5

## **3 SLOT TRACER** WITHOUT SKID **NFH**

Maximum slot depth: 25 mm Minimum slot width: 1.5 mm

#### **4 SLOT TRACER** WITHOUT SKID NFH-06

Maximum slot depth: 10 mm Minimum slot width: 1.0 mm

## **5 ANGLE TRACER** WITHOUT SKID **WFH**

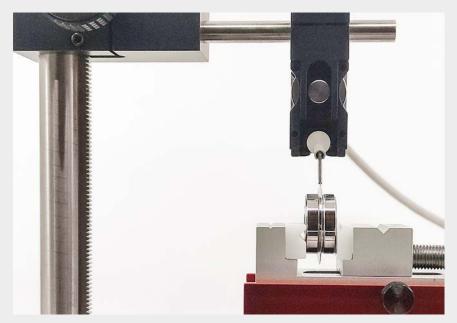
For measuring inner slot flanks

# **6 AXIS AND BLADE TRACER** WITHOUT SKID

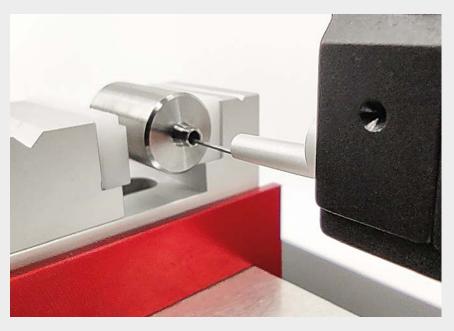
For measuring tool blades, edges, wires and thin axes



# Application examples Tracers without skid



Measurement with measuring stand and an AFH tracer without skid suitable for smallest diameters and blades.



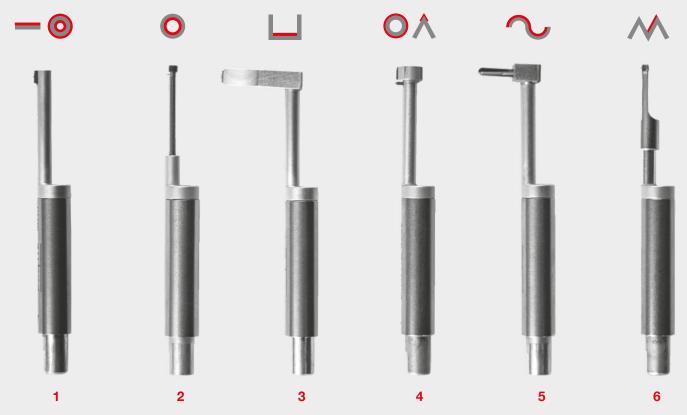
Measurement with measuring stand and an AFH tracer without skid suitable for small bores and tooth flanks.

YOU NEED
CUSTOMISED
TRACERS?
DO ASK US!

# TRACER WITH SKID

# WITH MOTOR UNIT VH AND VHF





## 1 STANDARD TRACER SH

Smallest bore: Ø8 mm

Maximum

measuring depth: 27 mm (included in delivery)

## **2 BORE TRACER** BH

Smallest bore: Ø 2.5 mm

Maximum

measuring depth: 20 mm

# **3 SLOT TRACER**

Maximum slot depth: 15 mm + 20 mm

Minimum slot width: 3 mm

## **4 AXIS AND BLADE TRACER** AH

For measuring tool blades, edges, wires and thin axes

# **5 CONCAVE CONVEX TRACER** KKH

For concave and convex workpieces with a minimum radius of 5 mm. Irregular curves can also be measured easily.

# **6 GEAR TOOTH FLANKS TRACER**

Tracer with skid from Modul 2



# FOR MOTOR UNIT VH AND VHF EXTENSIONS\*



#### 7 TRANSVERSAL TRACER QH

For measuring crank shafts

# 8 TRANSVERSAL TRACER QBH

For radial measurements in bores and tubes

# 9 TRANSVERSAL TRACER QKKH

For radial measurements of slots in bores and tubes etc.

#### 10 BASIS TRACER TH

For measurements at the ground up to 140 mm depth

# 11 BALL AND CIRCUMFERENCE TRACER UH

From a diameter of Ø 8 mm

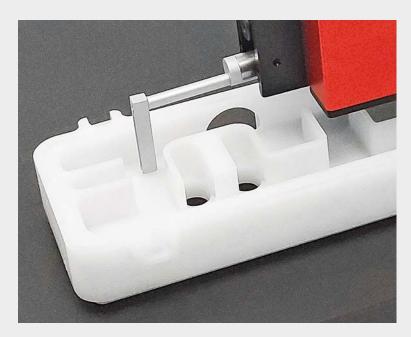
#### 12 SHORT EXTENSION \*

To extend tracers for deep bores Mass: up to 400 mm

#### 13 LONG EXTENSION \*

To extend tracers for deep bores Mass: up to 1000 mm

# Application examples Tracers with skid



Measurement with measuring stand and a NH tracer with skid suitable for slots and deeper surfaces up to a maximum of 20 mm.



Measurement with measuring stand and a KKH tracer with skid suitable for concave and convex surfaces, e.g. ball bearing guide.



Measurement with measuring stand and a UH tracer with skid suitable for radial measurements on balls and pipes from  $\emptyset$  8 mm.

YOU NEED
CUSTOMISED
TRACERS?
DO ASK US!

# SOFTWARE

# Roughness measurement with in-house know-how.

The DIAVITE APP and the DIASOFT software extend the analysis and documentation possibilities of the DIAVITE instruments. This allows further roughness, waviness and profile parameters to be calculated and customer-specific evaluations and documentation to be created. The DIAVITE APP is supplied in the LIGHT

version with each instrument. With the DIAVITE APP REGULAR, programmes and protocols with images can be created and exported. The DIASOFT software is offered in three application-oriented versions. Both are easy to install and operate and are also available as a network solution.

# DIAVITE APP

SOFTWARE	INCLUDES			OPTIONS		
	<ul> <li>Roughness parameters of the instrument</li> </ul>	■ Profile parameter	<ul><li>Programmes, protocols with picture</li></ul>	■ Waviness parameters	■ Thermoprinter	■ Curves export
APP LIGHT	X	-	-	-	X	
APP REGULAR	X	X	X	X	X	X

# DIASOFT

SOFTWARE		OPTIONS			
	<ul> <li>Ra, Rq, Rv, Rp, Rt, Sm, Rsk, Rku, Rz, RTp, RHTp, RDq, RPc</li> <li>Roughness curve</li> <li>Abbott curve</li> </ul>	<ul> <li>Waviness and roughness profiles on the same curve</li> <li>Zoom functions</li> <li>Symmetry</li> <li>Profile comparisons</li> </ul>	■ ISO 21920 ■ ISO 4287 ■ ISO 12085 (CNOMO) ■ ISO 13565 (Rk parameter)	<ul> <li>Series of profiles</li> <li>More function for a wide-ranging evaluation of the measurements</li> </ul>	<ul> <li>Module: extended contour</li> <li>Module: basic contour</li> <li>Module: statistics</li> </ul>
STANDARD	Х	X	-	-	X
AUTOMOTIVE	X	X	X	-	X
EXPERT (OPTIC) The full package for the specialist	X	X	X	X	X

# **ACCESSORIES** even more wide-ranging

The perfect accessories help to cope with the daily measuring tasks. It ideally complements the DIAVITE product range and allows measurements of even the smallest parts.



#### **MEASURING STAND**

With aluminium plate and column 250 mm or 500 mm



#### **MEASURING STAND**

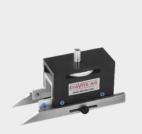
With aluminium plate and integrated accessories drawer and column 250 mm or 500 mm



With hard stone plate and column 250 mm or 500 mm



# You need customised solutions? Do ask us!





#### **ADAPTORS**

For measuring large workpieces with tracers without skid



#### **VICES**

With jaw widths of 15 mm, 25 mm and 35 mm



# **CROSS TABLE**

70 x 70 mm
For the exact positioning of the parts and for holding the vices with an adapter



#### **APPARATUS**

For manual measurement on crankshafts (without tracer and motor unit)





# VARIOUS CALIBRATION SPECIMENS

Made of metal or glass



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OUR SALES PARTNER:

